

DATA SHEET

Impregnated Yarn

Product Specification

Impregnated hand sewing thread

Type HN 100 V4A

Item number	Coating	Basic size $\pm 10\%$
HNZ 054	<i>PTFE</i>	7,5 kg

Technical data

Properties	Nominal value	Tolerance of the nominal value	Test method
Basis material	EC 9 –136 x 9 + 1x V4A S100	$\Delta S = \pm 15\%$	DIN EN 12654
Coating	PTFE		
Linear density of the coated yarn	1580 tex	$\pm 10\%$	DIN EN ISO 1889
Diameter of the plied yarn	ca. 1.0 mm	-	-
Loss on ignition	15 %	$\pm 20\%$	DIN ISO 1887
Moisture	< 0.1 %	-	ISO 3344
Tensile strength	> 600 N	-	DIN EN ISO 3341
Knot strength	> 170 N	-	DIN 53842
Bobbins type	H8 o. H9 bobbins		
Colour	Beige-brown; can fade on exposure to light (especially UV- light)		

Packaging and Storage

The hand sewing thread is delivered on H8/H9-bobbins.

The H8/H9 tubes are returnable and remain property of P-D Glasseiden GmbH.

The bobbins are transport-secured packed in cardboard boxes.

Packing unit: H8/H9-bobbins → 46 or 23 bobbins

The packages should be stored in a dry room and in the supplier's original packaging.

Bobbins with impaired volume can to be enclosed in every packing unit.



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