

DATA SHEET

Impregnated Yarn

Product Specification *Impregnated hand sewing thread* **Type HN 150**

<i>Item number</i>	<i>Coating</i>	<i>Basic size $\pm 10\%$</i>
HNZ 072A	PTFE	7.5 kg

Technical Data

Properties	Nominal value	Tolerance of the nominal value	Test method
<i>Basis material</i>	<i>EC 13–408 x2 x3 S11</i>	$\Delta S = \pm 15\%$	<i>DIN EN 12654</i>
<i>Coating</i>	<i>PTFE</i>		
<i>Linear density of the coated yarn</i>	<i>2900 tex</i>	$\pm 10\%$	
<i>Diameter of the plied yarn</i>	<i>ca. 1.5 mm</i>		-
<i>Loss on ignition</i>	<i>15 %</i>	$\pm 30\%$	<i>DIN ISO 1887</i>
<i>Moisture</i>	<i>< 0.1 %</i>	-	<i>ISO 3344</i>
<i>Tensile strength</i>	<i>> 980 N</i>	-	<i>DIN EN ISO 3341</i>
<i>Knot strength</i>	<i>> 360 N</i>		<i>DIN 53842</i>
<i>Bobbin type</i>	<i>H8 or H9 bobbins; other format possible after arrangement</i>		
<i>Colour</i>	<i>Beige-brown; can fade on exposure to light (especially ultraviolet light)</i>		

Packaging and Storage

The hand sewing thread is delivered on H8/H9-bobbins.

The H8/H9 tubes are returnable and remain property of P-D Glasseiden GmbH.

The bobbins are transport-secured packed in cardboard boxes.

Packing unit: H8/H9-bobbins → 46 or 23 bobbins

The packages should be stored in a dry room and in the supplier's original packaging.

Bobbins with impaired volume can to be enclosed in every packing unit.



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